

Essential Principles of Safety and Performance of Medical Devices and method used to demonstrate conformity (Nail orthopedic implant)

No.	Requirement	A = app. NA = not app.	Applied standard	Comply	Testing report	Maintenance
General Requirements						
1.	Medical devices shall be <u>designed and manufactured</u> in such a way that, <u>when used</u> under the conditions and <u>for the purposes intended</u> and, where applicable, by virtue of the technical knowledge, experience, education or training of intended users, <u>they will not compromise the clinical condition</u> or the safety of patients, or the safety and health of users or, where applicable, other persons, provided that <u>any risks which may be associated with the use of the medical device for its intended purpose constitute acceptable risks when weighed against the intended benefits</u> to the patient and are compatible with a high level of protection of health and safety.	A	<p><u>Horizontal standards:</u> ISO 13485:2016 Medical devices QMS</p> <p>ISO 10993-1:2018 (Biological evaluation of medical devices - Pt 1 - Evaluation and testing within risk management) and its related</p> <p>ISO 11607-1:2019 (Packaging for terminally sterilized medical devices - Pt 1 - Requirements for packaging systems)</p> <p>ISO 11607-2:2006, amen.:2014 (Packaging for terminally sterilized medical devices - Pt 2 - Validation requirements for the processes)</p> <p>ISO 11137-1:2006 +Amd1:2013 +Amd2:2018 (Sterilization of health care products - Radiation - Pt 1: Requirements for development, validation and routine control of a sterilization process for medical devices)</p> <p>ISO 11137-2:2013 (Sterilization of health care products - Radiation - Pt 2: Establishing the sterilization dose)</p> <p>ISO 14971:2019 (Application of risk management to medical devices)</p> <p>MEDDEV 2.7.1:2016 (A guide for clinical evaluation)</p> <p><u>Vertical standards:</u> ASTM F1264:2016 (Test Methods for Intramedullary Fixation Devices)</p> <p>ISO 15142-1:2003 (Metal Intramedullary nailing systems – Pt 1: Intramedullary nails)</p> <p>ISO 15142-2:2003 (Metal Intramedullary nailing systems – Pt 2: Locking components)</p> <p>ISO 15142-3:2003 (Metal Intramedullary nailing systems – Pt 3: Connection devices and reamer diameter measurements)</p>	Yes	<p>ISO 13485 Certificate no. ABC</p> <p>Biological test report</p> <p>Packaging validation report</p> <p>Sterilization validation report</p> <p>Risk management report</p> <p>Clinical evaluation report</p> <p>Product verification test report</p>	CSDT file no. XYZ

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2	<p>The solutions adopted by the product owner for the design and manufacture of the medical devices shall conform to safety principles, taking account of the generally acknowledged state of the art. In selecting an appropriate solution for the design and manufacture of a medical device so as to minimize any risks associated with the use of the medical device, the product owner shall apply the following principles:</p> <p>a) Identify any hazard and associated risk arising from the use of the medical device for its intended purpose, and any foreseeable misuse of the medical device,</p> <p>b) eliminate or reduce risks as far as reasonably practicable through inherently safe design and manufacture,</p> <p>c) If appropriate, ensure that adequate protective measures are taken, including alarms if necessary, in relation to any risk that cannot be eliminated, and</p> <p>d) Inform users of any residual risks.</p>	A	<p>Horizontal standards: ISO 13485:2016 Medical devices QMS</p> <p>ISO 14971:2019 (Application of risk management to medical devices)</p> <p>ISO 10993-1:2018 (Biological evaluation of medical devices - Pt 1 - Evaluation and testing within risk management) and its related</p> <p>ISO 11607-1:2019 (Packaging for terminally sterilized medical devices - Pt 1 - Requirements for packaging systems) ISO 11607-2:2006, amen.:2014 (Packaging for terminally sterilized medical devices - Pt 2 - Validation requirements for the processes)</p> <p>ISO 11137-1:2006 +Amd1:2013 +Amd2:2018 (Sterilization of health care products - Radiation - Pt 1: Requirements for development, validation and routine control of a sterilization process for medical devices) ISO 11137-2:2013 (Sterilization of health care products - Radiation - Pt 2: Establishing the sterilization dose)</p> <p>ประกาศ ศธ. เรื่อง หลักเกณฑ์ วิธีการ และเงื่อนไขการแสดงฉลากและเอกสารกำกับเครื่องมือแพทย์ 2563</p> <p>ISO 15223-1:2021 (Symbols to be used with medical device labels, labelling and information to be supplied – Pt1: General requirements)</p> <p>Vertical standards: ASTM F1264:2016 (Test Methods for Intramedullary Fixation Devices) ISO 15142-1:2003 (Metal Intramedullary nailing systems – Pt 1: Intramedullary nails) ISO 15142-2:2003 (Metal Intramedullary nailing systems – Pt 2: Locking components) ISO 15142-3:2003 (Metal Intramedullary nailing systems – Pt 3: Connection devices and reamer diameter measurements)</p>	Yes	<p>ISO 13485 Certificate no. ABC</p> <p>Risk management report.</p> <p>Biological test report</p> <p>Packaging validation report</p> <p>Sterilization validation report</p> <p>Label and Instruction for use</p> <p>Product verification test report</p>	CSDT file no. XYZ

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3	Medical devices shall <u>achieve the performance intended</u> by the product owner and be <u>designed, manufactured</u> and packaged in such a way that they are suitable for one or more of the functions within the scope of the definition of a medical device.	A	<p><u>Horizontal standards:</u> ISO 13485:2016 Medical devices QMS</p> <p>MEDDEV 2.7.1:2016 (A guide for clinical evaluation)</p> <p>ISO 10993-1:2018 (Biological evaluation of medical devices - Pt 1 - Evaluation and testing within risk management) and its related</p> <p>ISO 11607-1:2019 (Packaging for terminally sterilized medical devices - Pt 1 - Requirements for packaging systems) ISO 11607-2:2006, amen.:2014 (Packaging for terminally sterilized medical devices - Pt 2 - Validation requirements for the processes)</p> <p>ISO 11137-1:2006 +Amd1:2013 +Amd2:2018 (Sterilization of health care products - Radiation - Pt 1: Requirements for development, validation and routine control of a sterilization process for medical devices) ISO 11137-2:2013 (Sterilization of health care products - Radiation - Pt 2: Establishing the sterilization dose)</p> <p><u>Vertical standards:</u> ASTM F1264:2016 (Test Methods for Intramedullary Fixation Devices) ISO 15142-1:2003 (Metal Intramedullary nailing systems – Pt 1: Intramedullary nails) ISO 15142-2:2003 (Metal Intramedullary nailing systems – Pt 2: Locking components) ISO 15142-3:2003 (Metal Intramedullary nailing systems – Pt 3: Connection devices and reamer diameter measurements)</p>	Yes	<p>ISO 13485 Certificate no. ABC</p> <p>Clinical evaluation report</p> <p>Biological test report</p> <p>Packaging validation report</p> <p>Sterilization validation report</p> <p>Product verification test report</p>	CSDT file no. XYZ
4	The <u>characteristics and performances</u> referred to in Clauses 1, 2 and 3 shall not be adversely affected to such a degree that the health or safety of the patient or the user and, where applicable, of other persons are compromised <u>during the lifetime of the medical device</u> , as indicated by the product owner, when the medical device is subjected to the stresses which can	A	<p><u>Horizontal standards:</u> ASTM F1980:2016 (Accelerated Aging of Sterile Medical Device Packages)</p> <p>ISO 11607-1:2019 (Packaging for terminally sterilized medical devices - Pt 1 - Requirements for packaging systems)</p>	Yes	Accelerated test report	CSDT file no. XYZ

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	occur during normal conditions of use and has been properly maintained and calibrated, if appropriate, in accordance with the product owner's instructions.		<p>ประกาศ ศธ. เรื่อง หลักเกณฑ์ วิธีการ และเงื่อนไขการแสดงฉลากและเอกสารกำกับเครื่องมือแพทย์ 2563</p> <p>ISO 15223-1:2021 (Symbols to be used with medical device labels, labelling and information to be supplied – Pt1: General requirements)</p> <p><u>Vertical standards:</u> ASTM F1264:2016 (Test Methods for Intramedullary Fixation Devices)</p>		Label and Instruction for use	
5	The medical devices shall be <u>designed, manufactured and packed</u> in such a way that their <u>characteristics and performances</u> , when it is being used for its intended purpose, will not be adversely <u>affected during its transport and storage</u> , if the transport and storage is carried out in accordance with the instructions and information provided by the product owner.	A	<p><u>Horizontal standards:</u> ISO 13485:2016 Medical devices QMS</p> <p>ASTM D4169:2016 (Testing of Shipping Containers and Systems), table 1 ASTM D5276:2009 (Drop test of loaded containers) ASTM D999:2008 (Vibration testing) ASTM D642:2015 (Determining Compressive resistance)</p> <p>ISO 11607-1:2019 (Packaging for terminally sterilized medical devices - Pt 1 - Requirements for packaging systems)</p> <p>ประกาศ ศธ. เรื่อง หลักเกณฑ์ วิธีการ และเงื่อนไขการแสดงฉลากและเอกสารกำกับเครื่องมือแพทย์ 2563</p> <p>ISO 15223-1:2021 (Symbols to be used with medical device labels, labelling and information to be supplied – Pt1: General requirements)</p> <p><u>Vertical standards:</u> -</p>	Yes	<p>ISO 13485 Certificate no. ABC</p> <p>Transport and storage test report</p> <p>Label and Instruction for use</p>	CSDT file no. XYZ
6	The benefits must be determined to <u>outweigh any undesirable side effects</u> for the performances intended.	A	<p><u>Horizontal standards:</u> ISO 14971:2019 (Application of risk management to medical devices)</p> <p>MEDDEV 2.7.1:2016 (A guide for clinical evaluation)</p> <p><u>Vertical standards:</u> -</p>		<p>Risk management report</p> <p>Clinical evaluation report</p>	CSDT file no. XYZ
7	Medical devices shall require clinical evidence, appropriate for the use and classification of the medical device, demonstrating that the medical	A	<p><u>Horizontal standards:</u> MEDDEV 2.7.1:2016 (A guide for clinical evaluation)</p>		Clinical evaluation report	CSDT file no. XYZ

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	device complies with the applicable provisions of the essential principles. <u>A clinical evaluation shall be conducted.</u>		<u>Vertical standards:</u> -			
Design and Manufacturing Requirements						
8. Chemical, physical and biological properties						
8.1	<p>The medical devices shall be designed and manufactured in such a way as to ensure the characteristics and performance requirements referred to in Clauses 1 to 6 of the 'General Requirements' are met. Particular attention shall be paid to:</p> <p>a) The choice of materials used, particularly as regards toxicity and, where appropriate, flammability,</p> <p>b) The chemical and physical properties of the material used,</p> <p>c) The compatibility between the materials used and biological tissues, cells, body fluids, and specimens, taking account of the intended purpose of the medical device,</p> <p>d) The choice of materials used shall reflect, where appropriate, matters such as hardness, wear and fatigue strength.</p>	A	<p><u>Horizontal standards:</u> ISO 13485:2016 Medical devices QMS</p> <p>ASTM F136 - 13 Standard Specification for Wrought Ti-6AL-4V ELI Alloy for Surgical Implant Applications</p> <p>ISO 10993-1:2018 (Biological evaluation of medical devices - Pt 1 - Evaluation and testing within risk management) and its related</p> <p>ISO 10993-3:2014 (Biological evaluation - Pt 3 - Tests for genotoxicity)</p> <p>ISO 10993-5:2009 (Biological evaluation - Pt 5 - Tests for in vitro cytotoxicity)</p> <p>ISO 10993-6:2016 (Biological evaluation - Pt 6 - Tests for local effect after implantation)</p> <p>ISO 10993-10:2021 (Biological evaluation - Pt 10 - Tests for sensitization)</p> <p>ISO 10993-23:2021 (Biological evaluation - Pt 10 - Tests for irritation)</p> <p>ISO 10993-11:2017 (Biological evaluation - Pt 11 - Tests for acute systemic)</p> <p>ISO 10993-11:2017 (Biological evaluation - Pt 11 - Tests for subchronic systemic)</p> <p><u>Vertical standards:</u> -</p>	Yes	<p>ISO 13485 Certificate no. ABC</p> <p>Material specification</p> <p>Biological test report</p>	CSDT file no. XYZ
8.2	The medical devices shall be designed, manufactured and packed in such a way as to minimize the risk posed by contaminants and residues to the persons involved in the transport, storage and use of the medical devices and to patients, taking account of the intended purpose of the product. In minimizing risks, particular consideration shall be given to the duration and frequency of any tissue exposure associated with the transport, storage or use of the medical device.	A	<p><u>Horizontal standards:</u> ISO 13485:2016 Medical devices QMS</p> <p>ASTM D4169:2016 (Testing of Shipping Containers and Systems), table 1</p> <p>ASTM D5276:2009 (Drop test of loaded containers)</p> <p>ASTM D999:2008 (Vibration testing)</p> <p>ASTM D642:2015 (Determining Compressive resistance)</p>	Yes	<p>ISO 13485 Certificate no. ABC</p> <p>Transport and storage test report</p>	CSDT file no. XYZ

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			ISO 11607-1:2019 (Packaging for terminally sterilized medical devices - Pt 1 - Requirements for packaging systems) ISO 11607-1:2006, amen.:2014 (Packaging for terminally sterilized medical devices - Pt 1 - Requirements for packaging systems) ISO 11607-2:2006, amen.:2014 (Packaging for terminally sterilized medical devices - Pt 2 - Validation requirements for the processes) <u>Vertical standards:</u> -		Packaging validation report	
8.3	The medical devices shall be <u>designed and manufactured</u> in such a way that they can be used safely with the <u>materials, substances and gases</u> with which they enter into contact during their normal use or during routine procedures; if the medical devices are intended to <u>administer medicinal products</u> they shall be <u>designed and manufactured</u> in such a way as to be <u>compatible with the medicinal products</u> concerned according to the provisions and restrictions governing these medicinal products and that the performance of the medicinal product is maintained in accordance with the intended purpose of the medicinal product.	NA (The device has no medicinal product used with)				
8.4	Where a medical device incorporates, as an integral part, a substance which, if used separately, may be considered to be a <u>medicinal product</u> as defined in the relevant legislation that applies and which is liable to act upon the body with action ancillary to that of the medical device, the <u>safety, quality and performance of the medical device as a whole shall be verified</u> , as well as the safety, quality and efficacy of the incorporated substance in relation to the intended purpose of the medical device. For the purposes of this paragraph, "medicinal product" includes any stable derivative of human blood or human plasma.	NA (The device has no medicinal product incorporated)				
8.5	The medical devices shall be <u>designed and manufactured</u> in such a way as to reduce as far as reasonably practicable and appropriate the risks posed by substances that may <u>leach or leak</u> from the medical device.	A	<u>Horizontal standards:</u> ISO 13485:2016 Medical devices QMS ASTM F136 - 13 Standard Specification for Wrought Ti-6AL-4V ELI Alloy for Surgical Implant Applications	Yes	ISO 13485 Certificate no. ABC Material specification	CSDT file no. XYZ

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			ISO 10993-1:2018 (Biological evaluation of medical devices - Pt 1 - Evaluation and testing within risk management) and its related <u>Vertical standards:</u> -		Biological test report	
8.6	Medical devices shall be <u>designed and manufactured</u> in such a way as to reduce as far as reasonably practicable and appropriate risks posed by the <u>unintentional ingress or egress of substances into or from the medical device</u> taking into account the nature of the environment in which the medical device is intended to be used.	A	<u>Horizontal standards:</u> <u>ISO 13485:2016 Medical devices QMS</u> ISO 11607-1:2019 (Packaging for terminally sterilized medical devices - Pt 1 - Requirements for packaging systems) ISO 11607-2:2006, amen.:2014 (Packaging for terminally sterilized medical devices - Pt 2 - Validation requirements for the processes) <u>Vertical standards:</u> -	Yes	<u>ISO 13485 Certificate no. ABC</u> Packaging validation report	CSDT file no. XYZ
9. Infection and microbial contamination						
9.1	The medical devices and manufacturing processes shall be designed in such a way as to eliminate or to reduce as far as reasonably practicable and appropriate the <u>risk of infection</u> to any persons. The design shall: a) Allow easy handling, and, where necessary: b) Reduce as far as reasonably practicable and appropriate any microbial leakage from the medical device and/or microbial exposure during use, c) If appropriate, minimizes contamination of the medical device, or specimen where applicable, by the patient, user or other person, or contamination of the patient by the medical device, during its use.	A	<u>Horizontal standards:</u> ISO 11607-1:2019 (Packaging for terminally sterilized medical devices - Pt 1 - Requirements for packaging systems) ISO 11607-2:2006, amen.:2014 (Packaging for terminally sterilized medical devices - Pt 2 - Validation requirements for the processes) ISO 11737-1:2018 (Sterilization of medical devices - Pt 1 - Determination of microorganisms), bioburden test ISO 14698-1:2003 (Cleanrooms and associated controlled environments - Bio-contamination - Pt 1: General principles) <u>Vertical standards:</u> -	Yes	Packaging validation report Cleanroom monitoring control report	CSDT file no. XYZ
9.2	Where a medical device incorporates substances of <u>biological origin</u> , the risk of infection must be reduced as far as reasonably practicable and appropriate by selecting appropriate sources, donors and substances and by using, as appropriate, <u>validated inactivation, conservation, test and control procedures</u> . This may not apply to certain IVD medical device if the activity	NA (The device has no biological origin applied)				

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	of the virus and other transmissible agent are integral to the intended purpose of the IVD medical device or when such elimination or inactivation process would compromise the performance of the IVD medical device.					
9.3	Products incorporating <u>non-viable tissues, cells and substances of animal origin</u> falling within the definition of a medical device, shall originate from animals that have been subjected to veterinary controls and surveillance adapted to the intended purpose of the tissues. The product owner is required to retain information on the geographical origin of the animals. Processing, preservation, testing and handling of tissues, cells and substances of animal origin shall be carried out so as to provide optimal safety. In particular, safety with regard to viruses and other transmissible agents shall be addressed by <u>implementation of validated methods</u> of elimination or inactivation in the course of the manufacturing process. This may not apply to certain IVD medical device if the activity of the <u>virus and other transmissible agent</u> are integral to the intended purpose of the IVD medical device or when such elimination or inactivation process would compromise the performance of the IVD medical device.	NA (The device has no part of animal origin applied)				
9.4	For products incorporating <u>cells, tissues and derivatives of microbial or recombinant origin</u> falling within the definition of a medical device, the selection of sources/donors, the processing, preservation, testing and handling of cells, tissues and derivatives of such origin shall be carried out so as to provide optimal safety. In particular, safety with regard to viruses and other transmissible agents shall be addressed by <u>implementation of validated methods</u> of elimination or inactivation in the course of the manufacturing process. This may not apply to certain IVD medical device if the activity of the virus and other transmissible agent are integral to the intended purpose of the IVD medical device or when such elimination or inactivation process would compromise the performance of the IVD medical device.	NA (The device has no microbial or recombinant origin applied)				
9.5	For products incorporating <u>non-viable human tissues, cells and substances</u> falling within the definition of an IVD medical device, the selection of sources, donors and/or substances of human origin, the processing, preservation, testing and handling of tissues, cells	NA (The device has no human tissues, cells and				

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	and substances of such origin shall be carried out so as to provide optimal safety. In particular, safety with regard to <u>viruses and other transmissible agents</u> shall be addressed by <u>implementation of validated methods</u> of elimination or inactivation in the course of the manufacturing process. This may not apply to certain IVD medical device if the activity of the virus and other transmissible agent are integral to the intended purpose of the IVD medical device or when such elimination or inactivation process would compromise the performance of the IVD medical device.	substance of IVD applied)				
9.6	Medical devices <u>labeled as having a special microbiological state</u> shall be <u>designed, manufactured and packed</u> to ensure they remain so when placed on the market and remain so <u>under the transport and storage conditions</u> specified by the product owner.	NA (The device has no special microbiologic al state)				
9.7	Medical devices delivered in a sterile state shall be <u>designed, manufactured</u> and packed to ensure that they remain sterile when placed on the market and remain sterile, <u>under the transport and storage conditions</u> indicated by the product owner.	A	<p><u>Horizontal standards:</u> ISO 13485:2016 Medical devices QMS</p> <p>ISO 11607-1:2019, (Packaging for terminally sterilized medical devices - Pt 1 - Requirements for packaging systems)</p> <p>ISO 11607-2:2006, amen.:2014 (Packaging for terminally sterilized medical devices - Pt 2 - Validation requirements for the processes)</p> <p>ISO 11137-2:2013 (Sterilization of health care products - Radiation - Pt 2: Establishing the sterilization dose)</p> <p>ISO 11737-2:2019 (Sterilization of medical devices - Pt 2 -Test of sterility of a sterilization process), sterility test</p> <p>ASTM D4169:2016 (Testing of Shipping Containers and Systems), table 1</p> <p>ASTM D5276:2009 (Drop test of loaded containers)</p> <p>ASTM D999:2008 (Vibration testing)</p> <p>ASTM D642:2015 (Determining Compressive resistance)</p> <p>ISO 11607-1:2019 (Packaging for terminally sterilized medical devices - Pt 1 - Requirements for packaging systems)</p>	Yes	<p>ISO 13485 Certificate no. ABC</p> <p>Packaging validation report</p> <p>Sterilization validation report</p> <p>Transport and storage test report</p>	CSDT file no. XYZ

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	by the product owner. The medical device shall be produced in appropriately controlled conditions.					
9.11	The packaging and/or label of the medical device shall <u>distinguish between</u> identical or similar products placed on the market in <u>both sterile and non-sterile condition</u> .	NA (The device is provided sterile only)				
10. Manufacturing and environmental properties						
10.1	If the medical device is intended for use in <u>combination with other medical devices</u> or equipment, the whole combination, including the connection system shall be safe and shall not impair the specified performance of the medical devices, or equipment with which it is used. Any restrictions on use applying to such combinations shall be indicated on the label and/or in the instructions for use.	A	<u>Horizontal standards:</u> ประกาศ สร. เรื่อง หลักเกณฑ์ วิธีการ และเงื่อนไขการแสดงฉลากและเอกสารกำกับเครื่องมือแพทย์ 2563 ISO 15223-1:2021 (Symbols to be used with medical device labels, labelling and information to be supplied – Pt1: General requirements) <u>Vertical standards:</u> -	Yes	Label and Instruction for use	CSDT file no. XYZ
10.2	Medical devices shall be <u>designed and manufactured</u> in such a way as to remove or reduce as far as reasonably practicable and appropriate:	A	<u>Horizontal standards:</u> ISO 13485:2016 Medical devices QMS ISO 14971:2019 (Application of risk management to medical devices) <u>Vertical standards:</u> -	Yes	ISO 13485 Certificate no. ABC Risk management report	CSDT file no. XYZ
	a) the risk of injury, <u>in connection with</u> their physical features, including the volume/pressure ratio, dimensional and where appropriate <u>ergonomic</u> features;	A	ISO 15142-1:2003 (Metal Intramedullary nailing systems – Pt 1: Intramedullary nails) ISO 15142-2:2003 (Metal Intramedullary nailing systems – Pt 2: Locking components) ISO 15142-3:2003 (Metal Intramedullary nailing systems – Pt 3: Connection devices and reamer diameter measurements) IEC 62366-1:2015 Medical devices – Pt 1: Application of usability engineering to medical devices	Yes	Product verification test report	
	b) risks connected with reasonably foreseeable <u>external influences or environmental conditions</u> , such as magnetic fields, external electrical and electromagnetic effects, electrostatic discharge, pressure, humidity, temperature or variations in pressure and acceleration;	A	ประกาศ สร. เรื่อง หลักเกณฑ์ วิธีการ และเงื่อนไขการแสดงฉลากและเอกสารกำกับเครื่องมือแพทย์ 2563 ISO 15223-1:2021 (Symbols to be used with medical device labels, labelling and information to be supplied – Pt1: General) ASTM F1980:2016 (Accelerated Aging of Sterile Medical Device Packages)	Yes	Label and Instruction for use Accelerated test report (package and product)	

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			ISO 11607-1:2019 (Packaging for terminally sterilized medical devices - Pt 1 - Requirements for packaging systems) ASTM F1264:2016 (Test Methods for Intramedullary Fixation Devices) ISO 15142-1:2003 (Metal Intramedullary nailing systems – Pt 1: Intramedullary nails) ISO 15142-2:2003 (Metal Intramedullary nailing systems – Pt 2: Locking components) ISO 15142-3:2003 (Metal Intramedullary nailing systems – Pt 3: Connection devices and reamer diameter measurements)			
	c) the risks connected to their <u>use in conjunction with materials, substances and gases</u> with which they may come into contact during normal conditions of use;	A	ASTM F1264:2016 (Test Methods for Intramedullary Fixation Devices)	Yes	Product verification test report	
	d) the risks of accidental penetration of substances into the medical device;	A	ISO 11137-2:2013 (Sterilization of health care products - Radiation - Pt 2: Establishing the sterilization dose) ASTM F1980:2016 (Accelerated Aging of Sterile Medical Device Packages) ISO 11607-1:2019 (Packaging for terminally sterilized medical devices - Pt 1 - Requirements for packaging systems) ASTM F1264:2016 (Test Methods for Intramedullary Fixation Devices)	Yes	Accelerated test report	
	e) the risk of incorrect identification of specimens;)	NA (The device is non IVD)				
	f) the risks of reciprocal interference with other medical devices normally used in the investigations or for the treatment given;	NA (The device is non active)				
	g) risks arising where maintenance or calibration are not possible (as with implants), from ageing of materials used or loss of accuracy of any measuring or control mechanism.	A	ASTM F1980:2016 (Accelerated Aging of Sterile Medical Device Packages) ISO 11607-1:2019 (Packaging for terminally sterilized medical devices - Pt 1 - Requirements for packaging systems) ASTM F1264:2016 (Test Methods for Intramedullary Fixation Devices)	Yes	Accelerated test report	

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10.3	Medical devices shall be designed and manufactured in such a way as to minimize the risks of fire or <u>explosion</u> during normal use and in single fault condition. Particular attention shall be paid to medical devices whose intended purpose includes exposure to or use in association with flammable substances or substances which could cause combustion.	NA (The device is non active)				
10.4	Medical devices must be designed and manufactured in such a way as to <u>facilitate the safe disposal</u> of any waste substances.	A	<p><u>Horizontal standards:</u> ISO 13485:2016 Medical devices QMS</p> <p>ประกาศ ศธ. เรื่อง หลักเกณฑ์ วิธีการ และเงื่อนไขการแสดงฉลากและเอกสารกำกับเครื่องมือแพทย์ 2563</p> <p>ISO 15223-1:2021 (Symbols to be used with medical device labels, labelling and information to be supplied – Pt1: General requirements)</p> <p><u>Vertical standards:</u> -</p>	Yes	<p>ISO 13485 Certificate no. ABC</p> <p>Label and Instruction for use</p>	CSDT file no. XYZ
11. Medical devices with a diagnostic or measuring function		NA (The device has no such functions)				
11.1	Medical devices with a measuring function shall be designed and manufactured in such a way as to <u>provide sufficient accuracy, precision and stability</u> for their intended purpose of the medical device. The limits of accuracy, precision and stability shall be indicated by the product owner.					
11.2	Medical devices shall be designed and manufactured in such a way as to provide sufficient accuracy, precision and stability for their intended purpose, based on appropriate scientific and technical methods. In particular, the design shall address the sensitivity, specificity, trueness, repeatability, reproducibility, control of known relevant interference and limits of detection, as appropriate.					
11.3	Where the <u>performance</u> of medical devices <u>depends on the use of calibrators and/or control materials</u> , the <u>traceability of values</u> assigned to such calibrators and/or control materials <u>shall be assured through a quality management system</u> .					
11.4	Any measurement, monitoring or display scale shall be designed and manufactured in line with ergonomic principles, taking into account of the intended purpose of the medical device.					

No.	Requirement	A = app. NA = not app.	Applied standard	Comply	Testing report	Maintenance
11.5	Wherever possible <u>values expressed numerically shall be in commonly accepted, standardized units, and understood by the users of the medical device.</u>					
12.	Protection against radiation (for active medical device)	NA (The device has no such source)				
12.1	General Medical devices shall be <u>designed and manufactured</u> and packaged in such a way that exposure of patients, users and other persons to any <u>emitted radiation shall be reduced</u> as far as practicable and appropriate, compatible with the intended purpose, whilst not restricting the application of appropriate specified levels for therapeutic and diagnostic purposes.					
12.2	Intended radiation					
12.2.1	Where medical devices are designed to <u>emit hazardous, or potentially hazardous</u> , levels of visible and/or invisible <u>radiation</u> necessary for a specific medical purpose the benefit of which is considered to outweigh the <u>risks inherent</u> in the emission, it shall be possible for the user to control the emissions. Such medical devices shall be <u>designed and manufactured</u> to ensure reproducibility of relevant variable parameters within an acceptable tolerance.					
12.2.2	Where medical devices are intended to <u>emit potentially hazardous, visible and/or invisible radiation</u> , they shall be fitted, where practicable, with visual displays and/or audible warnings of such emissions.					
12.3	Unintended radiation Medical devices shall be <u>designed and manufactured</u> in such a way that exposure of patients, users and other persons to the <u>emission of unintended, stray</u> or scattered radiation is reduced as far as practicable and appropriate.					
12.4	Instructions for use The operating instructions for medical devices emitting radiation shall <u>give detailed information</u> as to the nature of the emitted radiation, means of protecting the patient and the user and on ways of avoiding misuse and of eliminating the risks inherent in installation.					
12.5	Ionizing radiation					

No.	Requirement	A = app. NA = not app.	Applied standard	Comply	Testing report	Maintenance
12.5.1	Medical devices intended to emit ionizing radiation shall be <u>designed and manufactured</u> in such a way as to ensure that, where practicable, the <u>quantity, geometry and energy distribution</u> (or quality) of radiation emitted can be varied and controlled taking into account the intended purpose.					
12.5.2	Medical devices <u>emitting ionizing radiation intended for diagnostic radiology</u> shall be <u>designed and manufactured</u> in such a way as to achieve appropriate image and/or output quality for the intended medical purpose whilst minimizing radiation exposure of the patient and user.					
12.5.3	Medical devices <u>emitting ionizing radiation intended for therapeutic radiology</u> shall be <u>designed and manufactured</u> in such a way as to enable reliable monitoring and control of the delivered dose, the beam type and energy and where appropriate the energy distribution of the radiation beam.					
13	Requirements for medical devices connected to or equipped with an energy source (for active medical device)	NA (The device is non-active, no energy source)				
13.1	Medical devices <u>incorporating</u> electronic programmable systems, including <u>software</u> , shall be designed to <u>ensure the repeatability, reliability and performance</u> of these systems according to the intended purpose. In the event of a single fault condition in the system, appropriate means shall be adopted to eliminate or reduce as far as practicable and appropriate consequent risks.					
13.2	For medical devices which <u>incorporate software</u> or which are medical software in themselves, the software shall be validated according to the state of the art taking into account the principles of development lifecycle, risk management, <u>validation and verification</u> .					
13.3	Medical devices where the safety of the patients depends on an <u>internal power supply</u> shall be equipped with a means of determining the state of the power supply.					
13.4	13.4 Medical devices where the safety of the patients depends on an <u>external power supply</u> shall include an alarm system to signal any power failure.					
13.5	Medical devices intended to <u>monitor one or more clinical parameters of a patient</u> shall be equipped with appropriate alarm systems to alert the user of					

No.	Requirement	A = app. NA = not app.	Applied standard	Comply	Testing report	Maintenance
	situations which could lead to death or severe deterioration of the patient's state of health.					
13.6	Medical devices shall be <u>designed and manufactured</u> in such a way as to reduce as far as practicable and appropriate the risks of creating <u>electromagnetic interference</u> which could impair the operation of this or other medical devices or equipment in the vicinity where the medical device is located.					
13.7	Medical devices shall be <u>designed and manufactured</u> in such a way as to provide an adequate level of intrinsic immunity to <u>electromagnetic disturbance</u> to enable them to operate as intended.					
13.8	Protection against electrical risks A medical device shall be <u>designed and manufactured</u> in a way that ensures that, as far as possible, a patient, or any other person is protected against the risk of accidental electric shock when it is installed and maintained as indicated by the product owner, is being used under normal conditions of use and in the event of a single fault condition. (ความเสี่ยงจากไฟฟ้าช็อต)					
14	Protection against mechanical risks (for active medical device)	No (The device is non-active, no mech. risks)				
14.1	Medical devices shall be <u>designed and manufactured</u> in such a way as to protect the patient and user <u>against mechanical risks</u> associated with the use of the medical device.					
14.2	Medical devices shall be <u>designed and manufactured</u> in such a way as to reduce to the lowest practicable level the <u>risks arising from vibration</u> generated by the medical devices, taking account of technical progress and of the means available for limiting vibrations, particularly at source, unless the vibrations are part of the specified performance.					
14.3	Medical devices shall be <u>designed and manufactured</u> in such a way as to reduce to the lowest practicable level the <u>risks arising from the noise</u> emitted, taking account of technical progress and of the means available to reduce noise, particularly at source, unless the noise emitted is part of the specified performance.					
14.4	Terminals and connectors to the <u>electricity, gas or hydraulic and pneumatic</u> energy supplies which the					

No.	Requirement	A = app. NA = not app.	Applied standard	Comply	Testing report	Maintenance
	user has to handle shall be designed and constructed in such a way as to minimize all possible risks.					
14.5	Accessible parts of the medical devices (excluding the parts or areas intended to <u>supply heat or reach given temperatures</u>) and their surroundings shall not attain potentially dangerous temperatures under normal use. (ความเสี่ยงจากความร้อน)					
15	Protection against the risks posed to the patient by supplied energy or substances (for active medical device)	No (The device is non-active, no such functions)				
15.1	Medical devices for <u>supplying the patient with energy or substances</u> shall be designed and constructed in such a way that the delivered rate and/or amount can be set and maintained accurately enough to guarantee the safety of the patient and of the user.					
15.2	Medical devices shall be <u>fitted with the means of preventing and/or indicating any inadequacies in the delivered</u> rate and/or amount which could pose a danger. Medical devices shall incorporate suitable means to prevent, as far as possible, the accidental release of dangerous levels of energy from an energy and/or substance source.					
15.3	The <u>function of the controls</u> and indicators shall be clearly <u>specified</u> on the medical devices. Where a medical device bears instructions required for its operation or indicates operating or adjustment parameters <u>by means of a visual system</u> , such information shall be <u>understandable</u> to the user and, as appropriate, the patient.					
16	Active implantable medical devices	NA (The device is a non-active)				
16.1	An active implantable medical device shall incorporate, display, emit or exhibit a code or unique characteristic that can be used to identify: a) the type of medical device; b) the product owner of the medical device; and c) the year of manufacture of the medical device.					
16.2	The identifier shall be readable without the need for surgery to the person in whom the medical device is implanted.					
17	Protection against the risks posed to the patient for medical devices for self-testing or self-administration	NA (The device is not self-				

No.	Requirement	A = app. NA = not app.	Applied standard	Comply	Testing report	Maintenance
		testing or self-admin.				
17.1	Such medical devices shall be designed and manufactured in such a way that they perform appropriately for their intended purpose <u>taking into account the skills</u> and the means available to users and the influence resulting from variation that can reasonably be anticipated in user's technique and environment. The information and instructions provided by the product owner shall be easy for the user to understand and apply.					
17.2	Such medical devices shall be designed and manufactured in such a way as to reduce as far as practicable the risk of error in the <u>handling of the medical device</u> and, if applicable, the specimen, and also in the interpretation of results.					
17.3	Such medical devices shall, where reasonably possible, include a procedure by which the user <u>can verify that, at the time of use, the medical device will perform as intended by the product owner.</u>					
18	Information supplied by the product owner The following information shall be provided with a medical device, having regard to the training and knowledge of potential users of the medical device: a) information identifying the medical device; b) information identifying the product owner of the medical device; c) information explaining how to use the medical device safely	A	<u>Horizontal standards:</u> ประกาศ ศ. เรื่อง หลักเกณฑ์ วิธีการ และเงื่อนไขการแสดงฉลากและเอกสารกำกับเครื่องมือแพทย์ 2563 ISO 15223-1:2021 (Symbols to be used with medical device labels, labelling and information to be supplied – Pt1: General requirements) <u>Vertical standards:</u> -	Yes	Label and Instruction for use	CSDT file no. XYZ
19	19. Clinical Investigation Clinical investigations on human subjects shall be carried out in accordance with the spirit of the Helsinki Declaration. This includes every step in the clinical investigation from first consideration of the need and justification of the study to publication of the results. <u>Clinical investigations on human subjects shall be carried out</u> in accordance with the spirit of the Helsinki Declaration. This includes every step in the clinical investigation from first consideration of the need and justification of the study to publication of the results.	A	<u>Horizontal standards:</u> ISO 14155:2020 (Clinical investigation of medical devices for human subjects - Good clinical practice) MEDDEV 2.7.1:2016 (A guide for clinical evaluation) <u>Vertical standards:</u> -	Yes	Clinical evaluation report	CSDT file no. XYZ

EP Checklist

Prepared by (name/signature/date):

Reviewed by (name/signature/date):

Essential Principles of Safety and Performance of Medical Devices and method used to demonstrate conformity (IVD LAMP method)

No.	Requirement	A = app. NA = not app.	Applied standard	Comply	Testing report	Maintenance
General requirements						
1.	Medical devices should be <u>designed and manufactured</u> in such a way that, <u>when used</u> under the conditions and <u>for the purposes intended</u> and, where applicable, by virtue of the technical knowledge, experience, education or training of intended users, <u>they will not compromise the clinical condition</u> or the safety of patients, or the safety and health of users or, where applicable, other persons, provided that <u>any risks which may be associated with their use constitute acceptable risks when weighed against the benefits</u> to the patient and are compatible with a high level of protection of health and safety.	A	<p><u>Horizontal standards:</u> ISO 13485:2016: Medical device QMS</p> <p>CLSI EP12: User protocol for eval. quali. test performance</p> <p>ISO 14971:2019: Risk management</p> <p>CLSI EP18: Risk mgt. tech. to iden. and control lab. error source</p> <p>GHTF sg5n7:2012: Performance evaluation, stage 5, 6</p> <p><u>Vertical standards:</u> EN 13641:2002: Risk of infection related to IVD reagent</p>	Yes	<p>ISO 13485 Certificate no. ABC</p> <p>Analytical performance report, sensitivity and specificity</p> <p>Risk management file</p> <p>Clinical perform. eval. report cover clinical perform. study, literature, experience gained by routine diagnostic testing</p>	CSDT file no. XYZ
2.	<p>Product owners should establish, implement, document and maintain a risk management system <u>to ensure the ongoing quality, safety and performance of the medical device</u>. Risk management should be understood as a continuous iterative process throughout the entire lifecycle of a medical device, requiring regular systematic updating. In carrying out risk management, product owners should:</p> <p>a) establish and document a risk management plan for covering each medical device;</p> <p>b) identify and analyze the known and foreseeable hazards associated with each medical device;</p> <p>c) estimate and evaluate the risks associated with, and occurring during, the intended use and during reasonably <u>foreseeable misuse</u>;</p> <p>d) eliminate or control the risks referred to in point (c) in accordance with the requirements of points 3 and 4 below;</p> <p>e) evaluate the impact of information from the production phase and, in particular, from the post-market surveillance system, on hazardous situations and the frequency of occurrence thereof, on estimates of their associated risks, as well as on the overall risk, benefit-risk determination and risk acceptability; and</p> <p>f) based on the evaluation of the impact of the information referred to in point (e), if necessary amend control measures in line with the requirements of points 3 and 4 below.</p> <p>(additional)</p>	A	<p><u>Horizontal standards:</u> ISO 14971:2019: Risk management</p> <p>CLSI EP18: Risk mgt. tech. to iden. and control lab. error source</p> <p><u>Vertical standards:</u> EN 13641:2002: Risk of infection related to IVD reagent</p>	Yes	Risk management file	CSDT file no. XYZ
3.	Risk control measures and outcomes adopted by the product owner for	A	<u>Horizontal standards:</u>	Yes		CSDT file no.

No.	Requirement	A = app. NA = not app.	Applied standard	Comply	Testing report	Maintenance
	<p>the <u>design and manufacture</u> of the devices should conform to <u>safety principles</u>, taking account of the generally acknowledged state of the art. When risk reduction is required, the product owner should control the risk(s) so that the residual risk(s) associated with each hazard is judged acceptable. In selecting the most <u>appropriate solutions</u>, product owners should, in the following order of priority:</p> <ol style="list-style-type: none"> identify known or foreseeable hazards and estimate the associated risks arising from the intended use and <u>foreseeable misuse</u>, eliminate risks as far as reasonably practicable through <u>inherently safe design</u> and manufacture, reduce as low as is reasonably practicable the remaining risks by taking <u>adequate protection measures</u>, including alarms, <u>inform users</u> of any residual risks. provide information for safety (warnings/precautions/contraindications) and, where appropriate, training to users. 		<p>ISO 13485:2016: Medical device QMS</p> <p>ISO 14971:2019: Risk management</p> <p>CLSI EP18: Risk mgt. tech. to iden. and control lab. error source</p> <p><u>Vertical standards:</u> EN 13641:2002: Risk of infection related to IVD reagent</p>		<p>ISO 13485 Certificate no. ABC</p> <p>Risk management file, part of FMEA table present risk control measures by 3 alts. 1. design 2. manu proc. 3. info.</p>	XYZ
4.	<p>In eliminating or reducing risks related to use, the Product owner should:</p> <ol style="list-style-type: none"> reduce, as low as is reasonably practicable and appropriate, the risks related to the features of the medical device and the environment in which the medical devices are intended to be used (e.g. <u>ergonomic features</u>, tolerance to dust and humidity) and give consideration to the technical knowledge, experience, education, training and use environment and, where applicable, the medical and physical conditions of intended users. <p>(additional)</p>	A	<p><u>Horizontal standards:</u> ISO 14971:2019: Risk management</p> <p>CLSI EP18: Risk mgt. tech. to iden. and control lab. error source</p> <p>ประกาศ สธ. เรื่อง หลักเกณฑ์ วิธีการ และเงื่อนไขการแสดงผลจากและเอกสารกำกับเครื่องมือแพทย์ 2563</p> <p>ISO 15223-1:2016: Symbol</p> <p><u>Vertical standards:</u> EN 13641:2002: Risk of infection related to IVD reagent</p> <p>ISO 18113-2:2009: Info. supply IVD reagent for professional use</p>	Yes	<p>Risk management file</p> <p>Label and instruction for use, IFU is evidence of risk cont. measure of risk & usability</p>	CSDT file no. XYZ
5.	<p>The <u>characteristics and performances</u> of a medical device should not be adversely affected to such a degree that the health or safety of the patient or the user and, where applicable, of other persons are compromised <u>during the expected lifetime of the device</u>, as indicated by the product owner, when the medical device is subjected to the stresses which can occur during intended conditions of use and has been properly maintained and calibrated (if applicable) in accordance with the product owner's instructions.</p>	A	<p><u>Horizontal standards:</u> ISO 23640:2011: Stability IVD reagent</p> <p>CLSI EP25 Evaluation of stability IVD reagent</p> <p>EN 13640:2002: Stability testing of IVD reagent</p> <p>ประกาศ สธ. เรื่อง หลักเกณฑ์ วิธีการ และเงื่อนไขการแสดงผลจากและเอกสารกำกับเครื่องมือแพทย์ 2563</p> <p>ISO 15223-1:2016: Symbol</p>	Yes	<p>Real time stability report (shelf life, transport simulation)</p> <p>Accelerated stability report</p> <p>Label and instruction for use</p>	CSDT file no. XYZ

No.	Requirement	A = app. NA = not app.	Applied standard	Comply	Testing report	Maintenance
			Vertical standards: ISO 18113-2:2009: Info. supply IVD reagent for professional use			
6.	Medical devices should be <u>designed, manufactured and packaged</u> in such a way that their <u>characteristics and performances</u> , including the integrity and cleanliness of the product and when used in accordance with the intended use, are not be adversely <u>affected under transport and storage</u> conditions (for example, through shock, vibrations and fluctuations of temperature and humidity) taking account of the instructions and information provided by the product owner. <u>The performance, safety and sterility of the medical device should be maintained throughout any shelf-life specified by the product owner.</u>	A	Horizontal standards: ISO 13485:2016: Medical device QMS ASTM D4169-22: Testing of shipping container and system GHTF sg3n99-10:2004: Process validation guidance ประกาศ สธ. เรื่อง หลักเกณฑ์ วิธีการ และเงื่อนไข การแสดงฉลากและเอกสารกำกับเครื่องมือแพทย์ 2563 ISO 15223-1:2016: Symbol Vertical standards: ISO 18113-2:2009: Info. supply IVD reagent for professional use	Yes	ISO 13485 Certificate no. ABC Transport model test report (container can protect product) Packaging validation report (tube and cap) Label and instruction for use	CSDT file no. XYZ
7.	Medical devices should <u>have the stability</u> necessary to maintain essential performance conditions in a period of time and conditions previously established during the shelf-life, during the time of use <u>after being opened</u> (for IVDs, including after being installed in the instrument), and during transportation or dispatch when under conditions other than storage conditions. (additional)	A	Horizontal standards: ISO 23640:2011: Stability IVD reagent CLSI EP25 Evaluation of stability IVD reagent EN 13640:2002: Stability testing of IVD reagent Vertical standards: -	Yes	Real time stability report (shelf life, transport simulation, in-use stability)	CSDT file no. XYZ
8.	All known and foreseeable risks, and any <u>undesirable side-effects</u> , should be minimized and be acceptable when weighed against the evaluated benefits to the patient and/or user arising from the achieved performance of the medical device during intended conditions of use taking into account the generally acknowledged state of the art. (* For non-IVD, contact with body, may consider undesirable side-effect and control by risk and clinical evaluation. For IVD, not contact with body, may not consider undesirable side effect and control by risk only)	A	Horizontal standards: ISO 14971:2019: Risk management CLSI EP18: Risk mgt. tech. to iden. and control lab. error source Vertical standards: EN 13641:2002: Risk of infection related to IVD reagent	Yes	Risk management file	CSDT file no. XYZ
Essential Principles - Clinical Evaluation						
9. Clinical Evaluation						
9.1	Every medical device requires clinical evidence, appropriate for the use and classification of the device, demonstrating that the device complies	A	Horizontal standards: GHTF sg5n7:2012: Performance	Yes	Perform. eval. report cover	CSDT file no. XYZ

No.	Requirement	A = app. NA = not app.	Applied standard	Comply	Testing report	Maintenance
	with the applicable provisions of the essential principles. <u>A clinical evaluation should be conducted.</u>		evaluation <u>Vertical standards:</u> -		scientific validity, analytical performance, clinical performance	
9.2	A clinical evaluation should assess clinical data to establish that a favorable benefit-risk determination exists for the medical device in the form of one or more of the following: a) clinical investigation reports (for IVDs, clinical performance evaluation reports) b) published scientific literature reports/ reviews c) clinical experience (additional)	A	<u>Horizontal standards:</u> GHTF sg5n7:2012: Performance evaluation, stage 5, 6 <u>Vertical standards:</u> -	Yes	Clinical perform. eval. report cover clinical perform. study, literature, experience gained by routine diagnostic testing	CSDT file no. XYZ
9.3	Clinical investigations should be conducted in accordance with the ethical principles that have their origin in the Declaration of Helsinki. These principles protect the rights, safety and well-being of human subjects, which are the most important considerations and shall prevail over interests of science and society. These principles shall be understood, observed, and applied at every step in the clinical investigation.	A	<u>Horizontal standards:</u> ISO 20916:2019: Clinical performance study (interventional study) EN 13612:2002: Performance eval. study (non-interventional study) <u>Vertical standards:</u> -	Yes	Clinical perform. study protocol and report	CSDT file no. XYZ
Essential Principles - Chemical, physical and biological properties						
10. Chemical, physical and biological properties						
10.1	The medical devices should be <u>designed and manufactured</u> in such a way as to ensure the characteristics and performance referred to in <u>Clauses 1 to 8</u> of the 'General Requirements'. Particular attention should be paid to: a) the choice of materials used, particularly as regards toxicity and, where appropriate, flammability, b) the impact of processes on material properties; c) where appropriate, the results of biophysical or modelling research whose validity of which has been demonstrated beforehand; d) the <u>compatibility</u> between the <u>materials used</u> and biological tissues, cells, body fluids, and specimens, taking account of the intended purpose of the device, e) the choice of materials used should reflect, where appropriate, matters such as strength, ductility, fracture resistance, wear resistance and fatigue resistance. f) surface properties; and g) the confirmation that the device meets any defined chemical and/or physical specifications.	A	<u>Horizontal standards:</u> ISO 13485:2016: Medical device QMS Spec. of mat. ISO 10993-1:2018: Biological evaluation of med. device, cl. 5.2.2 <u>Vertical standards:</u> -	Yes	ISO 13485 Certificate no. ABC COA Biological evaluation report	CSDT file no. XYZ
10.2	The medical device should be <u>designed, manufactured and packed</u> in such a way as to minimize the risk posed by contaminants and residues to the persons involved in the <u>transport, storage and use</u> of the devices	A	<u>Horizontal standards:</u> ISO 13485:2016: Medical device QMS	Yes	ISO 13485 Certificate no. ABC	CSDT file no. XYZ

No.	Requirement	A = app. NA = not app.	Applied standard	Comply	Testing report	Maintenance
	and to patients, taking account of the intended purpose of the product. Particular attention should be paid to tissues exposed to those contaminants and residues and to the duration and frequency of exposure.		ASTM D4169-22: Testing of shipping container and system GHTF sg3n99-10:2004: Process validation guidance <u>Vertical standards:</u> -		Transport model test report (container can protect product) Packaging validation report (tube and cap)	
10.3	The devices should be designed and manufactured in such a way as to reduce as far as reasonably practicable and appropriate the risks posed by substances that may leach or leak from the device.	NA (external use, IVD device)				
10.4	The medical device should be designed and manufactured in such a way as to reduce as far as reasonably practicable and appropriate risks posed by the <u>unintentional ingress into the device</u> taking into account the device and the nature of the environment in which it is intended to be used.	A	<u>Horizontal standards:</u> ISO 13485:2016: Medical device QMS GHTF sg3n99-10:2004: Process validation guidance <u>Vertical standards:</u> -	Yes	ISO 13485 Certificate no. ABC Packaging validation report (tube and cap)	CSDT file no. XYZ
Essential Principles - Sterility, Packaging and Microbial contamination						
11. Sterility, Packaging and Microbial contamination		NA (it's for non-IVD, non-act. dev.)				
11.1	Medical devices and their manufacturing processes should be designed in such a way as to eliminate or to reduce as far as reasonably practicable and appropriate the <u>risk of infection</u> to patients, users and, where applicable, all other persons who may come in contact with the medical device. The design should allow easy and safe handling, and, where necessary: a) reduce as far as reasonably practicable and appropriate any microbial leakage from the medical device and/or microbial exposure during use; b) prevent microbial contamination of the medical device, or its content (e.g. specimens); and c) reduce as low as reasonably practicable and appropriate the risks from unintended exposure (e.g. cuts and pricks (such as needle stick injuries), eye splashes, etc.).					
11.2	Medical devices <u>labelled as having a special microbiological state</u> should be designed, manufactured and packed to ensure they remain so when placed on the market and remain so under the transport and storage conditions specified by the product owner.					
11.3	Medical devices <u>delivered in a sterile state</u> should be designed, manufactured and packed in a non-reusable pack, and/or according to appropriate procedures, to ensure that they are sterile when placed on the market and remain sterile, <u>under the transport and storage conditions</u>					

No.	Requirement	A = app. NA = not app.	Applied standard	Comply	Testing report	Maintenance
	indicated by the product owner, until the protective packaging is damaged or opened.					
11.4	Medical devices <u>labelled</u> either as sterile or as having a special microbiological state should have been processed, manufactured and, if applicable, <u>sterilized by appropriate, validated methods</u> . The shelf-life of these medical devices should be <u>determined by validated methods</u> .					
11.5	Medical devices intended to <u>be sterilized</u> , either by product owner or user, should be <u>manufactured and packaged in appropriate and controlled</u> (e.g. environmental) conditions and facilities.					
11.6	Packaging systems for non-sterile medical devices should keep the product without deterioration at the level of cleanliness stipulated and, if the devices are to be sterilized prior to use, <u>minimize the risk of microbial contamination</u> ; the packaging system should be suitable taking account of the method of sterilization indicated by the product owner.					
11.7	The packaging and/or label of the medical device should <u>distinguish between</u> identical or similar products placed on the market in <u>both sterile and non-sterile condition</u> .					
11.8	Medical devices meant by the product owner to <u>be reusable</u> , must be <u>designed and manufactured</u> in a way to facilitate appropriate processes to allow reuse, including cleaning, disinfection, packaging and where appropriate, the method of re-sterilization. The instructions for use should provide information to identify when the device should no longer be reused (e.g. when there are signs of material degradation or the maximum number of allowed reuses). (additional)					
Essential Principles - Considerations of Environment and Conditions of Use						
12. Considerations of Environment and Conditions of Use						
12.1	Medical devices should be <u>designed and manufactured</u> in such a way as to eliminate or reduce, as low as reasonably practicable and appropriate, the:	A (some items)	<u>Horizontal standards:</u> ISO 13485:2016: Medical device QMS ISO 14971:2019: Risk management CLSI EP18: Risk mgt. tech. to iden. and control lab. error source <u>Vertical standards:</u> EN 13641:2002: Risk of infection related to IVD reagent	Yes	ISO 13485 Certificate no. ABC Risk management file, part of FMEA table present risk control measures by 3 alts. 1. design 2. manu proc. 3. info.	CSDT file no. XYZ
	a) risks of injury, <u>in connection with</u> their physical features, including the volume/pressure ratio, dimensional and where appropriate <u>ergonomic</u> features;	A	<u>Horizontal standards:</u> ประกาศ สธ. เรื่อง หลักเกณฑ์ วิธีการ และเงื่อนไขการแสดงฉลากและเอกสารกำกับเครื่องมือแพทย์ 2563 ISO 15223-1:2016: Symbol <u>Vertical standards:</u> ISO 18113-2:2009: Info. supply IVD	Yes	Label and instruction for use, IFU is evidence of risk cont. measure of risk & usability	

No.	Requirement	A = app. NA = not app.	Applied standard	Comply	Testing report	Maintenance
			reagent for professional use			
	b) risks of user error due to the design of the medical device user interface, ergonomic features, and the environment in which the medical device is intended to be used; (additional)	A	<u>Horizontal standards:</u> ประกาศ สธ. เรื่อง หลักเกณฑ์ วิธีการ และเงื่อนไขการแสดงผลจากและเอกสารกำกับเครื่องมือแพทย์ 2563 ISO 15223-1:2016: Symbol <u>Vertical standards:</u> ISO 18113-2:2009: Info. supply IVD reagent for professional use	Yes	Label and instruction for use, IFU is evidence of risk cont. measure of risk & usability	
	c) risks connected with reasonably foreseeable <u>external influences or environmental conditions</u> , such as magnetic fields, external electrical and electromagnetic effects, electrostatic discharge, pressure, humidity, temperature or variations in pressure and acceleration;	A	<u>Horizontal standards:</u> ISO 23640:2011: Stability IVD reagent CLSI EP25 Evaluation of stability IVD reagent EN 13640:2002: Stability testing of IVD reagent <u>Vertical standards:</u> -	Yes	Real time stability report (shelf life, transport simulation, in-use stability) Accelerated stability report	
	d) risks connected to their <u>use in conjunction with materials, substances and gases</u> with which they may come into contact during intended conditions of use;	A	<u>Horizontal standards:</u> Spec. of mat <u>Vertical standards:</u> -	Yes	COA	
	e) risks associated with the possible <u>negative interaction between software and the information technology (IT) environment</u> within which it operates and interacts; (additional)	NA (non-active device)				
	f) environmental risks from <u>unexpected egress of substances from the medical device</u> during use, taking into account the medical device and the nature of the environment in which it is intended to be used;	NA (IVD reagent solution)				
	g) risks of <u>incorrect identification of specimens</u> ;	A	<u>Horizontal standards:</u> ประกาศ สธ. เรื่อง หลักเกณฑ์ วิธีการ และเงื่อนไขการแสดงผลจากและเอกสารกำกับเครื่องมือแพทย์ 2563 ISO 15223-1:2016: Symbol <u>Vertical standards:</u> ISO 18113-2:2009: Info. supply IVD reagent for professional use	Yes	Label and instruction for use	
	h) risks of <u>reciprocal interference with other medical devices</u> normally used in diagnosis, monitoring or for the treatment given.	NA (non-active device)				
12.2	Medical devices should be designed and manufactured in such a way as to eliminate or reduce, as low as reasonably practicable and appropriate,	NA (no flammable				

No.	Requirement	A = app. NA = not app. sub. use with)	Applied standard	Comply	Testing report	Maintenance
	the risks of <u>fire or explosion</u> during normal use and in single fault condition. Particular attention should be paid to devices whose intended use includes exposure to or use in association with flammable substances or substances which could cause combustion.					
12.3	Medical devices should be <u>designed and manufactured</u> in such a way that <u>adjustment, calibration, and maintenance</u> can be done safely and effectively. Specifically,	NA (disposable device)				
	a) when maintenance is not possible (e.g. with implants), the risks from ageing of materials used, will be eliminated or reduced, as low as reasonably practicable and appropriate).					
	b) when adjustment and calibration are not possible (e.g. with certain kinds of thermometers), the risks from loss of accuracy of any measuring or control mechanism will be eliminated or reduced, as low as reasonably practicable and appropriate.					
12.4	If the device is intended for use in <u>combination with other devices</u> or equipment, the whole combination, including the connection system should be safe and should not impair the specified performance of the devices. Any restrictions on use applying to such combinations should be indicated on the label and/or in the instructions for use.	A	Horizontal standards: ประกาศ สธ. เรื่อง หลักเกณฑ์ วิธีการ และเงื่อนไข การแสดงผลและการเอกสารกำกับเครื่องมือแพทย์ 2563 ISO 15223-1:2016: Symbol Vertical standards: ISO 18113-2:2009: Info. supply IVD reagent for professional use	Yes	Label and instruction for use, IFU is evidence of risk cont. measure of risk & usability	CSDT file no. XYZ
12.5	Any <u>measurement, monitoring or display scale</u> should be <u>designed and manufactured in line with ergonomic principles</u> , taking account of the intended purpose, users and the environmental conditions in which the medical devices are intended to be used.	NA (non-active device)				
12.6	Medical devices must be <u>designed and manufactured</u> in such a way as to <u>facilitate their safe disposal</u> and the safe disposal of any waste substances by the user, patient or other person. The instructions for use should identify safe disposal procedures and measures.	A	Horizontal standards: ISO 13485:2016: Medical device QMS ประกาศ สธ. เรื่อง หลักเกณฑ์ วิธีการ และเงื่อนไข การแสดงผลและการเอกสารกำกับเครื่องมือแพทย์ 2563 ISO 15223-1:2016: Symbol Vertical standards: ISO 18113-2:2009: Info. supply IVD reagent for professional use	Yes	ISO 13485 Certificate no. ABC Label and instruction for use, IFU is evidence of risk cont. measure of risk & usability	CSDT file no. XYZ
Essential Principles - Active medical devices connected to or equipped with an energy source						
13. Active medical devices connected to or equipped with an energy source		NA (it's for non-IVD, active device),				
13.1	Medical devices where the safety of the patients depends on an internal					

No.	Requirement	A = app. NA = not app.	Applied standard	Comply	Testing report	Maintenance
	<u>power supply</u> should be equipped with a means of determining the state of the power supply and an appropriate warning or indication for when the capacity of the power supply becomes critical.					
13.2	Medical devices where the safety of the patients depends on an <u>external power supply</u> should include an alarm system to signal any power failure.					
13.3	Medical devices intended to <u>monitor one or more clinical parameters of a patient</u> should be equipped with appropriate alarm systems to alert the user of situations which could lead to death or severe deterioration of the patient's state of health.					
13.4	Medical devices should be <u>designed and manufactured</u> in such a way as to eliminate or reduce, as low as reasonably practicable and appropriate, the risks of creating <u>electromagnetic interference</u> which could impair the operation of this or other devices or equipment in the intended environment.					
13.5	Medical devices should be <u>designed and manufactured</u> in such a way as to provide an adequate level of intrinsic immunity to <u>electromagnetic disturbance</u> to enable them to operate as intended.					
Essential Principles - Medical devices that incorporate software or are standalone software or mobile applications						
14. Medical devices that incorporate software or are standalone software or mobile applications		NA (it's for non-IVD, active device),				
14.1	Medical devices that <u>incorporate</u> electronic programmable systems, including <u>software</u> , or are <u>standalone software</u> or mobile applications, should be designed to <u>ensure accuracy, reliability, precision, safety, and performance</u> in line with their intended use. In the event of a single fault condition, appropriate means should be adopted to eliminate or reduce, as far as possible and appropriate, consequent risks or impairment of performance.					
14.2	For medical devices that <u>incorporate software or are standalone software</u> or mobile applications, the software must be developed, manufactured and maintained in accordance with the state of the art taking into account the principles of development life cycle (e.g. rapid development cycles, frequent changes, the cumulative effect of changes), risk management (e.g. changes to system, environment, and data), including information security (e.g. safely implement updates), <u>verification and validation</u> (e.g. change management process).					
14.3	<u>Software</u> that is intended to be used <u>in combination with generic computing platforms</u> should be designed and developed <u>taking into account the platform itself</u> (e.g. size and contrast ratio of the screen, connectivity, memory, etc.) and the external factors related to their use (varying environment as regards level of light or noise). (additional)					
14.4	Product owner should set out minimum requirements concerning hardware, IT networks characteristics and IT security measures,					

No.	Requirement	A = app. NA = not app.	Applied standard	Comply	Testing report	Maintenance
	including <u>protection against unauthorized access</u> , necessary to run the software as intended. (additional)					
Essential Principles - Medical devices with a diagnostic or measuring function						
15. Medical devices with a diagnostic or measuring function		NA (it's for non-IVD, active device),				
15.1	Medical devices with a diagnostic or measuring (including monitoring) function, where inaccuracy could have a significant adverse effect on the patient, should be <u>designed and manufactured</u> in such a way as to <u>provide sufficient accuracy, precision and stability</u> for their intended purpose of the device.					
	a) Where applicable, the limits of accuracy should be indicated by the product owner					
	b) Whenever possible, <u>values expressed numerically</u> should be in <u>commonly accepted</u> , standardized units, and understood by users of the medical device.					
	c) The <u>function of the controls</u> and indicators should be <u>clearly specified</u> on the medical device. Where a medical device bears instruction required for its operation or indicates operating or adjustment parameters <u>by means of a visual system</u> , such information should be <u>understandable</u> to the user and, as appropriate, the patient.					
Essential Principles - Labelling and Instructions for Use						
16. Labelling and Instructions for Use						
16.1	Each medical device should be accompanied by the information needed to identify the medical device and its product owner. Each medical device should also be accompanied by, or direct the user to any safety and performance information relevant to the user, or any other person, as appropriate. Such information may appear on the medical device itself, on the packaging or in the instructions for use, and should be easily understood.	A	Horizontal standards: ประกาศ ศธ. เรื่อง หลักเกณฑ์ วิธีการ และเงื่อนไขการแสดงฉลากและเอกสารกำกับเครื่องมือแพทย์ 2563 ISO 15223-1:2016: Symbol Vertical standards: ISO 18113-2:2009: Info. supply IVD reagent for professional use	Yes	Label and instruction for use	CSDT file no. XYZ
16.2	The medium, format, content, legibility, and location of the label and instructions for use should be appropriate to the particular medical device, its intended purpose and the technical knowledge, experience, education or training of the intended users. Instructions for use should be written in terms readily understood by the intended user and, where appropriate, supplemented with drawings and diagrams. If instructions for use are insufficient, appropriate training should be provided. Some medical devices should include separate information for the professional user and the lay person. (additional)	A	Horizontal standards: ประกาศ ศธ. เรื่อง หลักเกณฑ์ วิธีการ และเงื่อนไขการแสดงฉลากและเอกสารกำกับเครื่องมือแพทย์ 2563 ISO 15223-1:2016: Symbol Vertical standards: ISO 18113-2:2009: Info. supply IVD reagent for professional use	Yes	Label and instruction for use	CSDT file no. XYZ
Essential Principles - Protection against electrical risks, mechanical and thermal risks						

No.	Requirement	A = app. NA = not app.	Applied standard	Comply	Testing report	Maintenance
17. Protection against electrical risks, mechanical and thermal risks		NA (it's for non-IVD, active device),				
17.1	Medical devices should be <u>designed and manufactured</u> in such a way as to eliminate or reduce, as low as reasonably practicable and appropriate, the risks of accidental electric shocks to the user or any other person, during normal use and in single fault condition, provided the medical device is installed and maintained as indicated by the product owner.					
17.2	Medical devices should be <u>designed, manufactured</u> and maintained in such a way as to provide an <u>adequate level of cybersecurity against attempts to gain unauthorized access</u> . (additional)					
17.3	Medical devices should be <u>designed and manufactured</u> in such a way as to protect, as far as possible and appropriate, <u>against unauthorized access that could hamper the device</u> from functioning as intended or impose a safety concern. (additional)					
17.4	Medical devices should be <u>designed and manufactured</u> in such a way as to protect the patient and user <u>against mechanical risks</u> connected with, for example, resistance to movement, instability and moving parts.					
17.5	Medical devices should be <u>designed and manufactured</u> in such a way as to eliminate or reduce, as low as reasonably practicable and appropriate, the <u>risks arising from vibration</u> generated by the medical device, taking account of technical progress and of the means available for limiting vibrations, particularly at source, unless the vibrations are part of the specified performance.					
17.6	Medical devices should be <u>designed and manufactured</u> in such a way as to eliminate or reduce, as low as reasonably practicable and appropriate, the risks, <u>arising from the noise</u> emitted, taking account of technical progress and of the means available to reduce noise, particularly at source, unless the noise emitted is part of the specified performance.					
17.7	Medical devices should be <u>designed and manufactured</u> in such a way as to eliminate or reduce, as low as reasonably practicable and appropriate, the <u>risks of error</u> when certain parts within the device are intended to be connected or reconnected before or during use. (additional)					
17.8	Terminals and connectors to the <u>electricity, gas or hydraulic and pneumatic</u> energy supplies which the user has to handle should be designed and constructed in such a way as to minimize all possible risks.					
17.9	Medical devices (excluding the parts or areas intended to <u>supply heat or reach given temperatures</u>) and their surroundings should not attain potentially dangerous temperatures under intended conditions of use.					
Essential Principles - Protection against radiation						
18. Protection against radiation		NA (it's for non-				

No.	Requirement	A = app. NA = not app.	Applied standard	Comply	Testing report	Maintenance
		IVD, active device),				
18.1	Medical devices should be <u>designed and manufactured</u> and packaged in such a way that exposure of patients, users and other persons to any <u>emitted radiation</u> should be eliminated or reduced, as low as reasonably practicable and appropriate, compatible with the intended purpose, whilst not restricting the application of appropriate specified levels for therapeutic and diagnostic purposes.					
18.2	The operating instructions for medical devices <u>emitting hazardous or potentially hazardous radiation</u> should give detailed information as to the nature of the emitted radiation, means of protecting the patient, user and others, and on ways of avoiding <u>misuse</u> and of eliminating the <u>risks</u> inherent to transport, storage and installation, as far as possible.					
18.3	Where medical devices are intended to <u>emit potentially hazardous, visible and/or invisible radiation</u> , they should be fitted, where practicable, with visual displays and/or audible warnings of such emissions.					
18.4	Medical devices should be <u>designed and manufactured</u> in such a way that the exposure of patients, users and other persons to the <u>emission of unintended, stray</u> or scattered radiation is reduced as low as practicable and appropriate.					
18.5	Medical devices <u>emitting ionizing radiation intended for diagnostic radiology</u> should be <u>designed and manufactured</u> in such a way as to achieve appropriate image and/or output quality for the intended medical purpose whilst minimizing radiation exposure of the patient and user.					
18.6	For medical devices emitting hazardous or potentially hazardous radiation and that <u>require installation, information</u> regarding the acceptance and performance testing, the acceptance criteria, and the maintenance procedure should be specified in the operating instructions.					
18.7	Medical devices intended to emit hazardous or potentially hazardous ionizing and/or non-ionizing radiation should be <u>designed and manufactured</u> in such a way as to ensure that, where practicable, the <u>quantity, geometry and energy distribution</u> (or quality), and other key characteristics of the radiation emitted can be varied and controlled, and where appropriate, monitored during use, taking into account the intended use. Such medical devices should be <u>designed and manufactured</u> to ensure reproducibility of relevant variable parameters within an acceptable tolerance.					
Essential Principles - Protection against the risks posed by medical devices intended for use by lay persons						
19. Protection against the risks posed by medical devices intended for use by lay persons		NA (it's prof. use)				
19.1	Medical devices for use by lay persons (such as self-testing or near-patient testing) should be <u>designed and manufactured</u> in such a way that they perform appropriately for their intended purpose <u>taking into account the skills</u> and the means available to lay persons and the influence resulting from variation that can reasonably be anticipated in lay person's					

No.	Requirement	A = app. NA = not app.	Applied standard	Comply	Testing report	Maintenance
	technique and environment. The information and instructions provided by the product owner should be easy for the lay person to understand and apply when using the medical device and interpreting the results.					
19.2	Medical devices for use by lay persons (such as self-testing or near-patient testing) should be <u>designed and manufactured</u> in such a way as to:					
	a) ensure that the medical device can be <u>used safely and accurately by the intended user</u> per instructions for use. If instructions for use are insufficient, appropriate training should be provided.					
	b) reduce, as low as reasonably practicable and appropriate, the <u>risks of error</u> by the intended user in the <u>handling of the medical device</u> and, if applicable, in the interpretation of the results.					
19.3	Medical devices for use by lay persons (such as self-testing or near-patient testing) should, where appropriate, include means by which the lay person:					
	a) can verify that, at the time of use, the medical device will perform as <u>intended by the product owner</u> , and					
	b) is warned if the medical device has <u>failed</u> to operate as intended or to provide a valid result.					
Essential Principles - Medical devices incorporating materials of biological origin						
20. Medical devices incorporating materials of biological origin						
20.1	For medical devices that incorporate <u>tissues, cells, or substances of animal origin</u> , or their derivatives, which are non-viable or rendered non-viable the following should apply:	NA (no animal origin)				
	a) where feasible, taking into account the animal species, tissues and cells of animal origin, or their derivatives, should originate from animals that have been subjected to veterinary controls that are adapted to the intended use of the tissues. The product owner is required to retain information on the geographical origin of the animals.					
	b) sourcing, processing, preservation, testing and handling of tissues, cells and substances of animal origin, or their derivatives, should be carried out so as to provide safety for patients, users and, where applicable, other persons. In particular, safety with regards to viruses and other transmissible agents should be addressed by implementation of validated state of the art methods of elimination or inactivation in the course of the manufacturing process, except when the use of such methods would lead to unacceptable degradation compromising the medical device.					
20.2	For products that incorporate <u>tissues, cells, or substances of human origin or their derivatives as medical devices</u> , the following should apply:	NA (no human origin)		-		
	a) donation, procurement and testing of the tissues and cells should be done in accordance with jurisdictional requirements; and					
	b) processing, preservation and any other handling of those tissues					

No.	Requirement	A = app. NA = not app.	Applied standard	Comply	Testing report	Maintenance
	and cells or their derivatives should be carried out so as to provide safety for patients, users and, where applicable, other persons. In particular, safety with regard to viruses and other transmissible agents should be addressed by appropriate methods of sourcing and by implementation of validated state of the art methods of elimination or inactivation in the course of the manufacturing process.					
20.3	For medical devices manufactured utilizing non-viable <u>biological substances other than those referred to in Clauses 20.1 and 20.2</u> , the processing, preservation, testing and handling of those substances should be carried out so as to provide safety for patients, users and, where applicable, other persons, including in the waste disposal chain. In particular, safety with regards to viruses and other transmissible agents should be addressed by appropriate methods of sourcing and by implementation of validated state of the art methods of elimination or inactivation in the course of the manufacturing process.	A	<u>Horizontal standards:</u> ISO 14971:2019: Risk management CLSI EP18: Risk mgt. tech. to iden. and control lab. error source GHTF sg3n99-10:2004: Process validation guidance <u>Vertical standards:</u> EN 13641:2002: Risk of infection related to IVD reagent	Yes	Risk management file, part of FMEA table present risk control measures by 3 alts. 1. design 2. manu proc. 3. info. Process validation reports of the related processes	CSDT file no. XYZ
Essential Principles - Applicable to medical devices other than IVD medical devices						
21. Applicable to medical devices other than IVD medical devices						
21.1 Chemical, physical and biological properties		NA (external use, IVD)				
21.1.1	With regards to chemical, physical, and biological properties of a medical device, particular attention should be paid to the <u>compatibility between the materials and substances used</u> and biological tissues, cells and body fluids, taking account of the intended purpose of the device and, where relevant, absorption, distribution, metabolism and excretion. (additional)					
21.1.2	Medical devices should be <u>designed and manufactured</u> in such a way that they can be used safely with the <u>materials, substances, and gases</u> , with which they enter into contact during their intended use; if the devices are intended to <u>administer medicinal products</u> they should be <u>designed and manufactured</u> in such a way as to be <u>compatible with the medicinal products</u> concerned in accordance with the provisions and restrictions governing those medicinal products and that the performance of both the medicinal products and of the devices is maintained in accordance with their respective indications and intended use.					
21.1.3	Medical devices should be <u>designed and manufactured</u> in such a way as to eliminate or reduce, as low as reasonably practicable and appropriate, the risks, linked to the size and the properties of particles which are <u>or can be released into the patient's</u> or user's body, unless they come into contact with intact skin only. (additional)					
21.2 Particular requirements for implantable medical devices		NA (external use,				

No.	Requirement	A = app. NA = not app.	Applied standard	Comply	Testing report	Maintenance
		IVD)				
21.2.1	Implantable medical devices should be <u>designed and manufactured</u> in such a way as to eliminate or reduce, as low as reasonably practicable and appropriate, the <u>risks connected with medical treatment</u> (e.g. the use of defibrillators, high-frequency surgical equipment). (additional)					
21.2.2	Active programmable implantable medical devices should be <u>designed and manufactured</u> in a manner that allows the unequivocal identification of the device <u>without the need for a surgical operation</u> .					
21.3 Protection against the risks posed to the patient or user by medical devices supplying energy or substances		NA (non-active device)				
21.3.1	Medical devices for <u>supplying the patient with energy or substances</u> should be <u>designed and manufactured</u> in such a way that the amount to be delivered can be set and maintained accurately enough to ensure the safety of the patient, user, and others.					
21.3.2	Medical devices should be <u>fitted with the means of preventing and/or indicating any inadequacies in the amount of energy delivered or substances delivered</u> which could pose a danger. Devices should incorporate suitable means to prevent, as far as possible, the accidental release of dangerous levels of energy or substances from an energy and/or substance source.					
21.4 Medical devices incorporating a substance considered to be a medicinal product/drug		NA (no med. prod. incorporated)				
21.4.1	Where a medical device incorporates, a substance which, if used separately may be considered to be a <u>medicinal product/drug</u> and which is liable to act upon the body with action ancillary to that of the medical device, the safety and performance of the medical device as a whole should be verified, as well as the identify, <u>safety, quality and efficacy of the substance in the specific combination product</u> if dose, mechanism of action and intended use of the substance is similar to that of medicinal product when used separately. Note: Medicinal product includes any stable derivative of human blood or human plasma					
Essential Principles - Applicable to IVD medical devices						
22. Applicable to IVD medical devices (additional)						
22.1 Performance characteristics						
22.1.1	IVD medical devices should achieve the analytical and clinical performances, as stated by the product owner that are applicable to the intended use/purpose, taking into account the intended patient population, the intended user, and the setting of intended use. These performance characteristics should be established using suitable,	A	Horizontal standards:	Yes		CSDT file no. XYZ

No.	Requirement	A = app. NA = not app.	Applied standard	Comply	Testing report	Maintenance
	<p>validated, state of the art methods. For example:</p> <p>a) The analytical performance can include, but is not limited to,</p> <p>b) Traceability of calibrators and controls;</p> <p>c) Accuracy of measurement (trueness and precision);</p> <p>d) Analytical Sensitivity/Limit of detection;</p> <p>e) Analytical specificity;</p> <p>f) Measuring interval/range;</p> <p>g) Specimen stability.</p>		<p>CLSI EP12: User protocol for eval. of quali. test performance</p> <p>CLSI EP 24: Assess. of diag. acc. of lab. test use operating charac. curve</p> <p>ISO 17511:2020: IVD med. dev.- Require. for estab. metro. traceability of values assigned to calibrators, trueness cont. mat. and human sam.</p> <p>CLSI EP32: Metrological traceability and its implementation</p> <p>CLSI EP05: Eval. of precision of quanti. measure. Procedure</p> <p>CLSI EP09: Measure. procedure compare and bias est. using patient sample (accuracy)</p> <p>CLSI EP15: User verification of Precision and estimation of bias</p> <p>CLSI EP06: Eval. of linear of quanti. measure. procedures</p> <p>CLSI EP17: Eval. of detect cap. for cli. lab. measure. procedure (LLoD)</p> <p>CLSI EP07: Interfere test in cli. Chem.</p> <p>CLSI EP14: Eval. of commutability of process sample</p> <p>CLSI EP06: Eval. of linear of quanti. measure. procedures</p> <p>CLSI EP34: Estab. and verify an ext. measure interval through specimen dilution and spiking</p> <p>CLSI EP35 cl.4.3: Assess. of equi. or suit. of specimen for med. lab. measure procedure, specimen stability</p> <p><u>Vertical standards:</u> -</p>		<p>Analytical performance report (sensitivity, specificity)</p> <p>Support report of metrological traceability</p> <p>Support report of precision and accuracy</p> <p>Support report of LLoD</p> <p>Support report of analytical specificity</p> <p>Support report of interval</p> <p>Support report of specimen stability</p>	

No.	Requirement	A = app. NA = not app.	Applied standard	Comply	Testing report	Maintenance
22.1.2	The clinical performance, such as diagnostic/clinical sensitivity , diagnostic/clinical specificity , positive predictive value, negative predictive value, likelihood ratios, and expected values in normal and affected populations.	A	<u>Horizontal standards:</u> CLSI EP12: User protocol for eval. of quali. test performance CLSI EP 24: Assess. of diag. acc. of lab. test use operating charac. curve <u>Vertical standards:</u> -	Yes	Clinical performance report (sensitivity, specificity)	CSDT file no. XYZ
22.1.3	Where the <u>performance</u> of an IVD medical device <u>depends on the use of</u> <u>calibrators or control materials</u> , the <u>traceability of values assigned to such calibrators or control materials</u> <u>should be ensured through available reference measurement procedures</u> or available reference materials of a higher order.	A	<u>Horizontal standards:</u> ISO 17511:2020: IVD med. dev.- Require. for estab. metro. traceability of values assigned to calibrators, trueness cont. mat. and human sam. CLSI EP32: Metrological traceability and its implementation CLSI EP30: Charact. and quali. of commutable refer. mat. for lab med. <u>Vertical standards:</u> -	Yes	Support report of metrological traceability	CSDT file no. XYZ
22.1.4	Wherever possible, values expressed numerically should be in commonly accepted, standardized units and understood by the users of the IVD medical device. (* Report in value when analytical performance → A)	A	<u>Horizontal standards:</u> ISO 2955:1983: Info. processing - Represent ⁿ . of SI and other units in systems with limited character sets IEC 62366-1 IEC 62366-2 IEC 80000 (all parts) <u>Vertical standards:</u> -	Yes	Analytical performance report, part of presenting value of the test result	CSDT file no. XYZ
22.1.5	The performance characteristics of the IVD medical device should be evaluated according to the intended use statement which may include the following: a) intended user, for example, lay person, laboratory professional; b) intended use environment, for example, patient home, emergency units, ambulances, healthcare centers, laboratory; c) relevant populations (e.g. pediatric, adult, pregnant women, individuals with signs and symptoms of a specific disease, patients undergoing differential diagnosis, blood supply screening, etc.). Populations evaluated should represent, where appropriate, ethnically and genetically diverse populations so as to be representative of the population(s) where the device is intended to be marketed. For infectious diseases, the populations selected should also have similar prevalence rates.	A	<u>Horizontal standards:</u> CLSI EP12: User protocol for eval. of quali. test performance ประกาศ สธ. เรื่อง หลักเกณฑ์ วิธีการ และเงื่อนไขการแสดงผลค่าและเอกสารกำกับเครื่องมือแพทย์ 2563 ISO 15223-1:2016: Symbol <u>Vertical standards:</u> ISO 18113-2:2009: Info. supply IVD reagent for professional use	Yes	Clinical performance report, part of user interface char. described in the report) Label and instruction for use (IFU is evidence of risk cont. measure of risk & usability)	CSDT file no. XYZ
22.2 Chemical, physical and biological properties						

No.	Requirement	A = app. NA = not app.	Applied standard	Comply	Testing report	Maintenance
22.2.1	With regards to chemical, physical, and biological properties for IVD medical devices, attention should be paid to the possibility of impairment of analytical performance due to physical and/or chemical <u>incompatibility between the materials used and the specimens</u> , analyte or marker to be detected (such as biological tissues, cells, body fluids and micro-organisms), taking account of the intended purpose of the device.	A	<u>Horizontal standards:</u> Spec. of mat. <u>Vertical standards:</u> -	Yes	COA	CSDT file no. XYZ

EP Checklist

Prepared by (name/signature/date):

Reviewed by (name/signature/date):